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PAPER TITLE	SAFETY CULTURE ASPECTS OF MANAGING FOR SAFETY - EXPERIENCE OF A LARGE NUCLEAR REPROCESSING SITE		
AUTHOR(3) NA	ME(3) JA COOTE, HEAD OF S. HUMAN FACTORS, SEL		ID H S RYCRAFT, HEAD OF
SUBMITTING A	UTHOR		
LAST NAME	RYCRAFT	FIRST NAME HELEN	TITLE MS
AFFILIATION	BRITISH NUCLEAR FUELS	TEL 019	9467 74066
STREET	SEASCALE	FAX 019	9467 75969
CODE CA2	0 IPG CITY CUMBRIA	COUNTRY	ENGLAND
PRESENTING A	UTHOR (IF DIFFERENT)		

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ABSTRACT (See instructions overleaf)

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The paper will address how elements of a safety culture were identified and reviewed on the BNFL Sellafield Site in the United Kingdom. Sellafield Site is BNFL's largest site with Magnox reprocessing plants, the new Thermal Oxide reprocessing (THORP), waste treatment and storage facilities, and four of the company's Magnox reactors. With reference to the large workforce comprising of such diverse range of activities, the paper will address the dynamic nature of safety culture, both in the formation of new cultures for new plants, and the shaping/development of safety culture within existing teams and their interactions. The paper will describe how the shape of the existing safety culture with its emphasis on radiological safety was established, describing the methodologies employed and the practical considerations of carrying out and interpreting the findings of such studies. The paper will also describe the ways in which that knowledge was disseminated for use by management to reshape our safety culture with the objectives of maintaining a high standard of safety performance (both radiological and conventional), and achieving continuous improvement through and by the workforce.